



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM632V3009123-5
Job Sheet 167786



Part No: RBEM632V3009123-5

Job Qty: 1 ea

Part Name: Insert



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/10/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start up container		
110	Lathe Conv	1 pcs		11/10/17	0.00	0.11	Lathe Conv 1		
120	QC	1 pcs		11/10/17	0.00	0.00	QC2		
130	QC	1 pcs		11/10/17	0.00	0.00	QC8		
131	QC	1 pcs		11/10/17	0.00	0.00	QC5		DA:
132	Outsource	1 pcs		11/10/17	0.00	0.00	Outsource4		38
133	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging2		9-89
134	QC	1 pcs		11/10/17	0.00	0.00	QC6		
140	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3		
150	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21		

Part Op 110 - Machine as per DWG.

Descriptions: 132 - -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Certificate of Conformity is required

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R1.250	0	21	0	0

Part Specifications

Specifications could not be found.

M136568

Plex 11/6/17 4:01 PM Dart.lajeunesse.marie

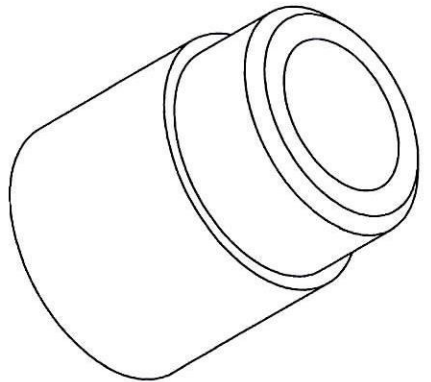
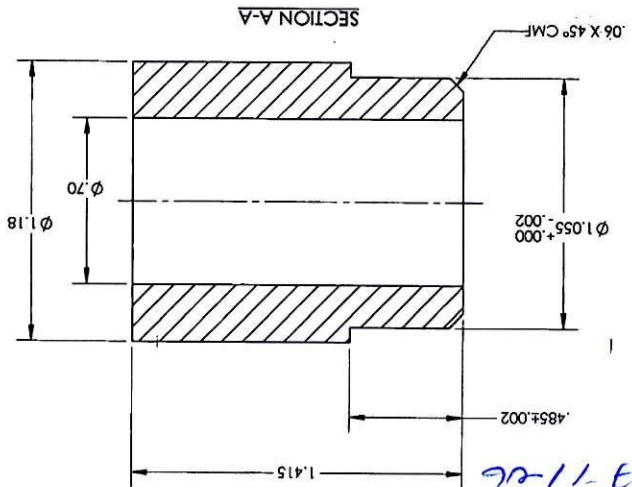
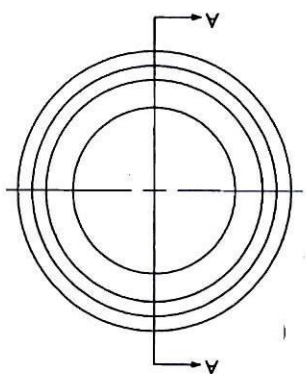
Work Order update only

Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

Misaligned/off center

DART AEROSPACE Huntingbury, Ontario, Canada	
TITLE INSERT	
BOM NO. RBEM632V3009123-5	
REV	C
DESIGN BY: VMA 9/5/2017 CHECKED: SAC 08/29/2017 APPR'D. APPROV: WMM 10/03/2017 DATE: 9/29/2017 SCALE: NIS WEIGHT: 0.032LBS SHEET 4 OF 7 COPYRIGHT © 2013 BY DART AEROSPACE LTD. THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION.	

RBEM632V3009123-5 INSERT



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 16776 NCS
13-1-20

- NOTES:
- 1) MATERIAL: 6061-T6 AS PER M6061T6R
 - 2) FINISH: -1ST: CLEAR ANODIZE, MIL-A-8625, TYPE II, CLASS I; WATER SEALANT
 - 2ND: POWDER COAT HYBRID SAFETY YELLOW, PROTECH # HS112Y12
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 X .45° OR .015R
 - 6) IDENTIFICATION: N/A



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038349

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	✓	166222	✓	RBEM210V4000103-7 Filler Issue P/O to ATG : _____ as per Dwg 646.3600 HARD BLACK ANODIZE/PRIME Special Washer -Issue P/O to ATG: _____ AS PER DWG RBEM210V4000103 - ANODIZE COLOR CLEAR		Firmed	11/17/17	1 pcs	0 pcs	1 pcs	\$9.35/pcs	\$9.35
10	✓	166973	✓	D4980-1 Doublor Issue P/O to ATG : _____ AS PER DWG 4980 HARD BLACK ANODIXE/PRIME		Firmed	11/17/17	8 pcs	0 pcs	8 pcs	\$8.25/pcs	\$66.00
11	✓	166388	✓	RBEM703A94-1130-01-05 Fixture Handle -Issue P/O to ATG: _____ AS PER DWG RBEM703A94-1130-01-05 ANODIZE COLOR CLEAR		Firmed	11/17/17	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.70
12	✓	167786	✓	RBEM632V3009123-5 Insert -Issue P/O to ATG: _____ AS PER DWG RBEM632V3009123-5, ANODIZE COLOR CLEAR		Firmed	11/17/17	1 pcs	0 pcs	1 pcs	\$9.35/pcs	\$9.35
13	✓	167500	✓	RBW6205G26251-3G Spacer -Issue P/O to ATG: _____ AS PER DWG RBW6205G26251-3G, ANODIZE COLOR CLEAR		Firmed	11/17/17	1 pcs	0 pcs	1 pcs	\$9.35/pcs	\$9.35
14	✓	167251	✓	RBEM632V3009129-25 Tube -Issue P/O to ATG: _____ AS PER DWG RBEM632V3009129-25, ANODIZE COLOR CLEAR		Firmed	11/17/17	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.70
15	✓	167249	✓	RBEM632V3009129-21 Pin -Issue P/O to ATG: _____ AS PER DWG RBEM632V3009129-21, ANODIZE COLOR CLEAR		Firmed	11/17/17	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.70
16	✓	165405	✓	RBEM632V3009126 Seal Holder Extractor -Issue P/O to ATG: _____ AS PER DWG RBEM632V3009126, ANODIZE COLOR CLEAR		Firmed	11/17/17	1 pcs	0 pcs	1 pcs	\$9.35/pcs	\$9.35
17	✓	166467	✓	RBW6205G25831-3G Puller Assembly, Lever -Issue P/O to ATG: _____ AS PER DWG RBW6205G25831-3G, ANODIZE COLOR CLEAR		Firmed	11/17/17	1 pcs	0 pcs	1 pcs	\$9.35/pcs	\$9.35
18	✓	166195	✓	RBEM632V3009123-9 Pin -Issue P/O to ATG: _____ AS PER DWG RBEM632V3009123,ANODIZE COLOR CLEAR		Firmed	11/17/17	1 pcs	0 pcs	1 pcs	\$9.35/pcs	\$9.35
19	✓	166117	✓	RBEM632V3009126 Pin -Issue P/O to ATG: _____ AS PER DWG RBEM632V3009126, ANODIZE COLOR CLEAR		Firmed	11/17/17	1 pcs	0 pcs	1 pcs	\$9.35/pcs	\$9.35



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914173

Date: 24-Nov-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
1 ea	Part: RBEM632V3009123-5 Insert Clear Anodize per MIL-A-8625F, Type II, Class 1, Water Sealant Job: 21978	Rev: C PO: PO038349 Line: 12	<i>SP A-11-25</i>
2 ea	Part: RBEM632V3009129-25 Tube Clear Anodize per MIL-A-8625F, Type II, Class 1, Water Sealant Job: 21980	Rev: B PO: PO038349 Line: 14	
2 ea	Part: RBEM632V3009129-21 Pin Clear Anodize per MIL-A-8625F, Type II, Class 1, Water Sealant Job: 21981	Rev: B PO: PO038349 Line: 15	
1 ea	Part: RBEM632V3009123-9 Pin Clear Anodize per MIL-A-8625F, Type II, Class 1, Water Sealant Job: 21984	Rev: C PO: PO038349 Line: 18	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/11/17</u> Certified Signature: <u><i>Diane Baker</i></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			